



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	1130	2177A 2	END CAP ASSEMBLY, UPPER	1,1,1,1	
2	30	20080	BALL BEARING, UPPER END C	1,1,1,1	
3	25	31305	"O" RING, UPPER END CAP	1,1,1,1	4
4	31	33958	BEARING, ROLLER-UPPER ENI	1,1,1,1	
5	26	33995	OIL SEAL, UPPER END CAP	1,1,1,1	
6	10	29198	SCREW, UPPER END CAP MOUN	4,4,4,4	
7	15	33903A 1	SHIM, UPPER END CAP TO CRA	AR,AR,	
8		33899	CLAMP, HOLD DOWN RING STA	2,2,2,2	
9	10	49989	SCREW, HOLD DOWN RING CLA	4,4,4,4	
10	24	27087	SPRING, HOLD DOWN RING CLA	4,4,4,4	
11	838	2701A 3	CYLINDER BLOCK AND CRANKC	1,...	
11	838	2754A 3	CYLINDER BLOCK AND CRANKC	1,1,1	
12	22	32802	PLUG, PIPE-WATER PRESSUR	1,1,1,1	
13	16	35099	STUD, CARBURETOR MOUNTI	2,2,2,2	
14	16	29988	STUD, CRANKCASE TO DRIVE	2,2,2,2	
15	17	23784	DOWEL PIN, CRANKCASE TO C	2,2,2,2	
16	17	20032	DOWEL PIN, CYLINDER BLOCK	1,1,1,1	
17	16	29990	STUD, CYLINDER BLOCK TO D	2,2,2,2	
18	16	29989	STUD, CYLINDER BLOCK TO D	2,2,2,2	
19	16	37986	STUD, CYLINDER BLOCK TO D	2,2,2,2	
20	1015	2664	COVER, CYLINDER BLOCK	1,...	
20	1015	2749	COVER, CYLINDER BLOCK	1,1,1	
21	27	33951	GASKET, CYLINDER BLOCK COV	1,1,1,1	4
22	10	20653	SCREW, CYLINDER BLOCK COVE	11,...	
22	10	21091	SCREW, CYLINDER BLOCK COVE	11,11,1	
23	11	46887	NUT, COVER MOUNTING SCREW	11,11,1	
24		33758	COVER, TRANSFER PORT	1,1,1,1	
25	27	33955	GASKET, TRANSFER PORT COVI	1,1,1,1	4
26	10	20540	SCREW, TRANSFER PORT COVE	3,3,3,3	
27		39956	CLIP, ANCHOR-TRANSFER COVE	1,1,1,1	
28	10	32293	SCREW, CRANKCASE TO CYLINC	1,1,1,1	
29	10	22040	SCREW, CRANKCASE TO CYLINC	6,6,6,6	
30	10	22039	SCREW, CRANKCASE TO CYLINC	2,2,2,2	
31	10	26066	SCREW, CRANKCASE TO CYLINC	1,1,1,1	
32	11	46793	NUT, CRANKCASE FASTENING S	10,10,1	
33	10	27165	SCREW, MAIN BEARING LOCKIN	1,1,1,1	
34	14	20091	TAB WASHER, BEARING LOCKIN	1,1,1,1	
35	1126	2187A 1	END CAP ASSEMBLY, LOWER	1,1,1,1	
36	21	28481A 1	CHECK VALVE ASSEMBLY, LOV	1,1,1,1	
37	26	29478	OIL SEAL, LOWER	1,1,1,1	
38	26	29476	OIL SEAL, UPPER	1,1,1,1	